

Work Order ID 56381

February 22, 2010 10:13:37 AM



Page 1

Item ID: D4070-041

Accept



Setup Start



Revision ID:

Item Name: Clamp

Stop



Start Date: 2/22/10 Start Qty: 80.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 80.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr Revision Nbr

D4070

A

100



Waterjet

Memo

0.00

10-2-22

FLOW CNC Waterjet

304 663

Cut as per dwg
Prog rev: _____
dwg rev: A

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

10/02/23

10-2-23
QC
X98
QSP09

QC

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Brake NC

Operation
Description

Form as per dwg +tumble.

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

SB 10/02/25

Brake NC

Memo

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

QSP019

150



Small Fab

Memo

0.00

0.00

Assemble rubber cushion as per dwg

W/O:		WORK ORDER CHANGES					
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Work Order ID 56381

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Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 2/22/10 Start Qty: 80.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 80.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

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S 103/09

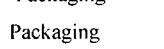
counts
X98
2010/3/10

2010/3/10 (98)

10/03/11 (98)

PL 10-3-10
(98)

170



Packaging

Packaging

Memo

460

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S 103/09

Quality Control

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NOTE: Date & initial all entries

Picklist Print

February 22, 2010 10:13:36 AM

Page 1
1

Work Order ID: 56381



Parent Item: D4070-041



Parent Item Name: Clamp

Start Date: 2/22/10

Required Date: 2/26/10

Comments: IPP rev A 10.02.16 new issue EC verified by: DD

Start Qty: 80.00

Required Qty: 80.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2182B



Manufactured

No

f 173.0707 12.6316

Rubber Cushion

EF/10/03/02

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	29.886	
28042	7.33	
30872	0.33	
45405	22.226	

Main Warehouse

ST410	143.1847	
✓ 52649	143.1847	

15.4737

Cut qty 1 at 1.80" long

M304S16GA



304/316 Sheet .063

Purchased

No

100 sf 191.8899 1.6000



2

HB (U-2-2)

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

MAT	191.8898737	
106860	8.0295	
111924	25.1689737	
112442	29.8865	
113295	128.8049	

48

113295

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DART AEROSPACE LTD	Work Order:	56381
Description: Clamp	Part Number:	D4070-041
Inspection Dwg: D4070-1 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article Prototype

Measured by:	PB	Audited by:	S	Prototype Approval:	N/A
Date:	(0-0-0)	Date:	10/02/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 1 7 1 6 1 5 1 4 1 3 2 1

QTY	PART NUMBER	DESCRIPTION
X	D4070-041	CLAMP
1	D4070-1	CLAMP
1	D2182B018	RUBBER CUSHION

D

D

C

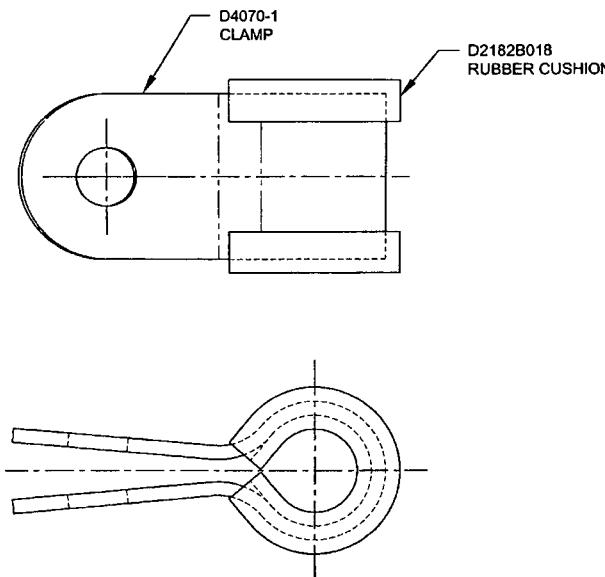
C

B

B

A

A

**D4070-041 CLAMP**W
56381**RELEASED**
2010-02-16

MP

A	NEW ISSUE		CP	10.02.12
REV.	DESCRIPTION		BY	DATE
DESIGN	99	DART AEROSPACE LTD		
DRAWN	99	HAWKESBURY, ONTARIO, CANADA		
CHECKED	N	DRAWING NO.	REV. A	
MFG. APPR.	S	D4070	SHEET 1 OF 3	
APPROVED	S	TITLE	SCALE	
DE APPR.	S	CLAMP	NTS	
DATE	10.02.12	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4070-041" USING REMOVABLE TAG
- 7) WEIGHT: 0.05 lbs

8 1 7 1 6 1 5 1 4 1 3 2 1

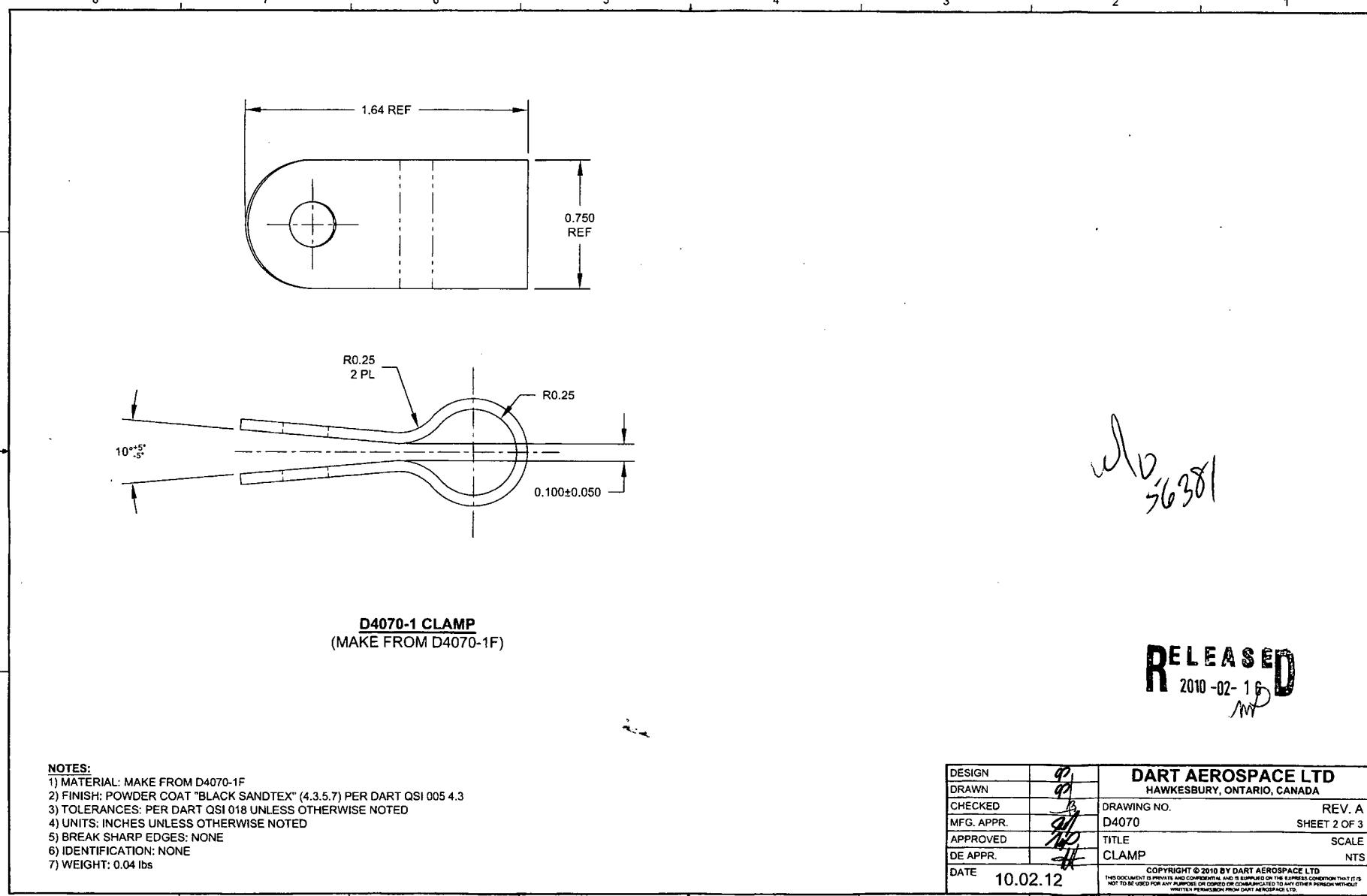
W/O:		WORK ORDER CHANGES					
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RELEASER
2010-02-16
MM

xc
60

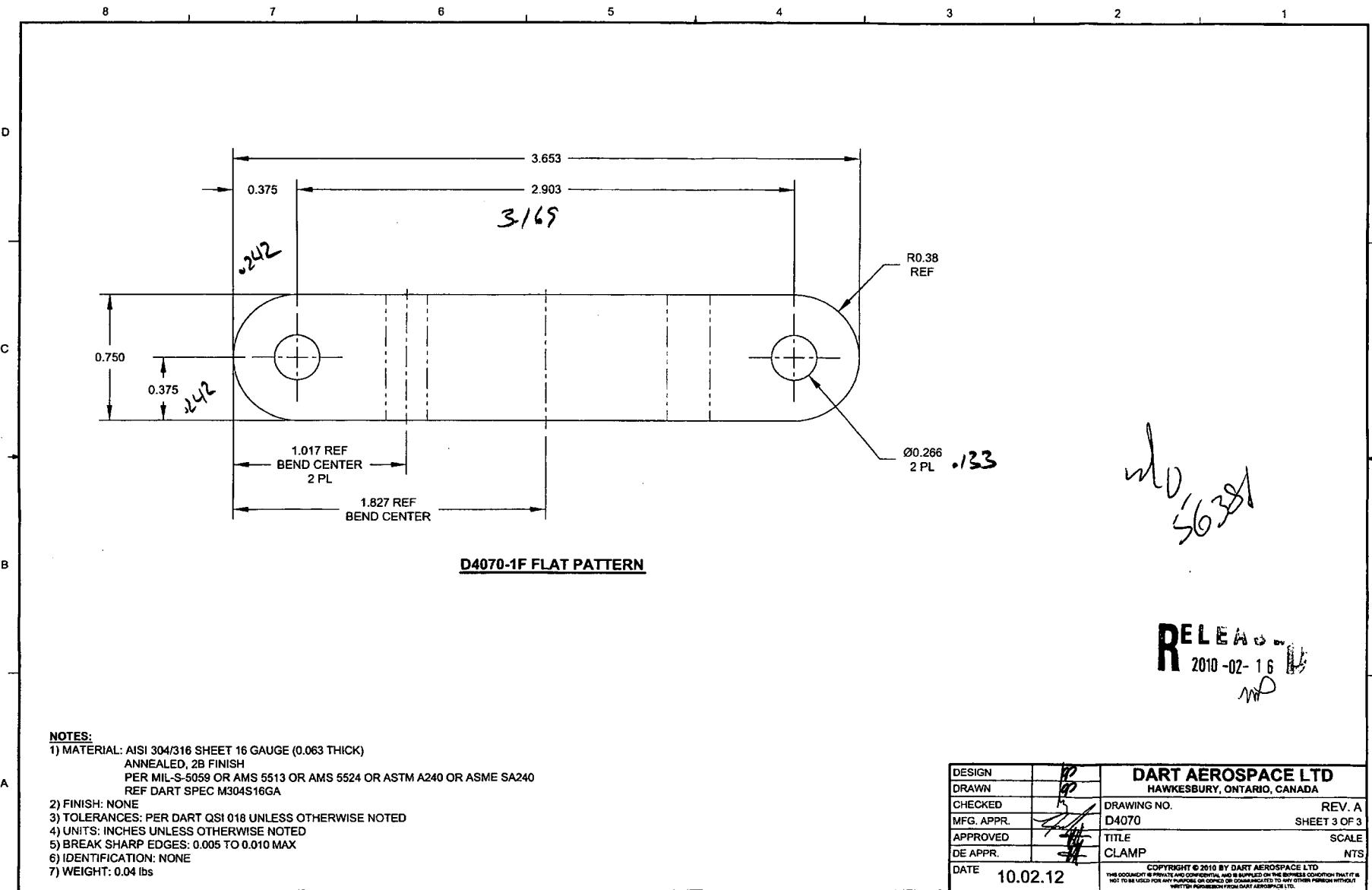
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